

Brüel & Kjær

2307

Level Recorder

valid from serial no. 798956

037-0107



Service

2307

Level Recorder

valid from serial no. 798956

037-0107

Consisting of:

2307

Service Instructions

- -

Technical Description

- -

- -

Adjustment Procedure

- -

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Mechanical Section

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ZE 0100 Layout Diagram with Parts List

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ZH 0083 - - - - -

ZH 0084 - - - - -

XZ 0028 - - - - -

XZ 0029 - - - - -

ZL 0034 - - - - -

Diagram with Parts List

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Modifications

Due to the constant technical progress the instrument will be modified from time to time in order to provide continuously improved performance.

For this reason there may be small differences between the instrument and the Service Instruction.

However, the local Representative Service is in possession of all information regarding the modifications that have been made.

Spare Parts

Please state type and serial number of the instrument when ordering spare parts.

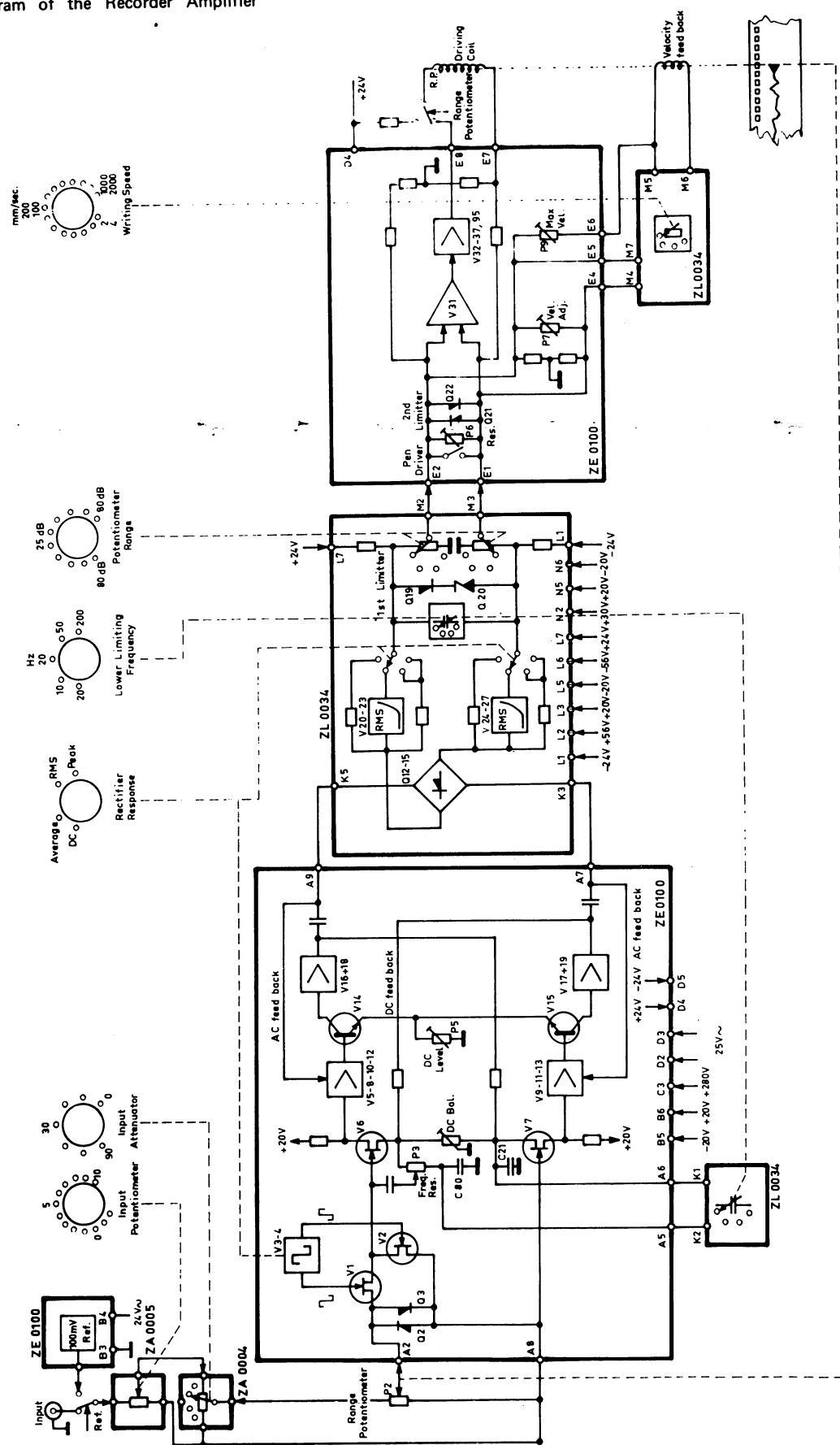
Trouble Shooting

If any faults should occur please check the instrument according to the Adjustment Procedure.

When a fault has been traced and corrected, the voltages and adjustments influenced by the correction must be rechecked. The complete instrument should then be tested to make sure that all basic functions are operative.

The tolerances given in these notes are intended for use as guide for adjustments.

Before correcting any apparent deviation make sure that the measuring instrument has tolerances small enough not to affect the measurement.



The Level Recorder Type 2307 consists mainly of a Recording Amplifier, an Electro-dynamic Writing System, a Paper Drive System and a Power Supply.

RECORDING AMPLIFIER

a. Input Amplifier

The input of the Level Recorder is unsymmetrical. The signal is first fed through the continuously variable INPUT POTENTIOMETER and then to the calibrated INPUT ATTENUATOR. Due to stray capacitance in the INPUT POTENTIOMETER the frequency response at the highest frequencies will be affected if the INPUT POTENTIOMETER is not set at position "10".

The calibrated INPUT ATTENUATOR enables the input signal to be accurately attenuated in six 10 dB steps to within ± 0.2 dB.

From the INPUT ATTENUATOR the signal is fed to the Range Potentiometer. In the Range Potentiometer there are precision resistors connecting the 216 silver lamellae that make contact with the slider which is attached to the pen drive. The Range Potentiometer sets the dynamic range and response of the Level Recorder.

The pick off voltage from the slider is fed to an electronic chopper operating at 1 kHz. The chopper consists of two Field Effect Transistors (FET's) which are switched "on" and "off" 1000 times every second.

They are switched in antiphase and when they are switched "on" one passes the signal to the AC input amplifier and the other shortcircuit the input of the amplifier to ground during the remaining time of the switching cycle. Their chopping function is selected only when the Level Recorder is switched to record DC levels.

In the other three positions of the RECTIFIER RESPONSE selector a fixed -20 V is applied to the base of V 3 via R 36 locking the multivibrator in the state where the signal is allowed to proceed to the AC input amplifier.

The balanced input amplifier is DC coupled and provided with both AC and DC feed-back. The AC gain is approx. 70 dB.

b. Rectifier

The output from the input amplifier is applied to a bridge type full wave rectifier. The RECTIFIER RESPONSE networks are symmetrically disposed with respect to ground which ensures that the resolving power in the pen drive system is maintained for both rising and falling signals.

The specially designed rectifier circuit can be switched to measure either the true RMS, the arithmetic average or half the peak to peak value of the input signal.

RMS detection makes use of the highly accurate principle of a biased diode and transistor which performs to within ± 0.5 dB, in this case up to a crest factor of 10.

Following the rectifier circuit is the LOWER LIMITING FREQUENCY response circuit which has an initial effect on the averaging of the measured signal.

This circuit determines the lowest frequency to which the Level Recorder will respond linearly. It can be set to either "2", "10", "20", "50" or 200 Hz by the selector O 2. LOWER LIMITING FREQUENCY. At each of these roll-off frequencies the response of the Level Recorder drops by 0.3 dB.

c. Output Amplifier

The driving system is protected from being over driven by the first limiter (Q 18, 19 and 20). The threshold of the limiter is designed so that the drive system reaches full driving power when the signal fluctuation reaches its limit.

The output signal from the first limiter (DC) is compared with a built-in balanced DC reference voltage to produce a difference signal which is used to drive the output amplifier via a second limiter.

This difference signal is attenuated in steps by an attenuator marked POTENTIOMETER RANGE. The attenuator setting determines the resolving power of the Recorder which is the ability to faithfully follow detail fluctuations in the signal level.

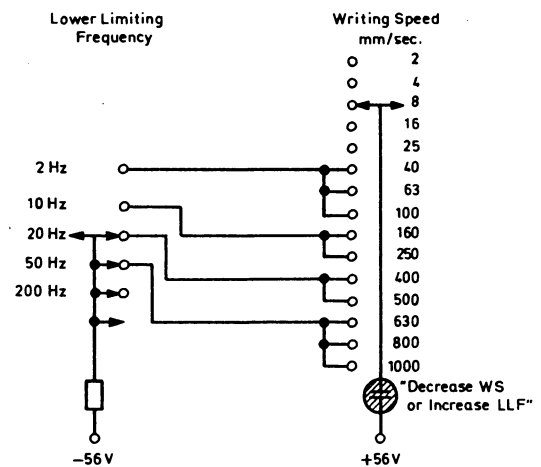
From the POTENTIOMETER RANGE attenuator the signal is fed to the second limiter. The reason for the second limiter is to ensure that the drive signal to the output amplifier section is independent of the magnitude of the servo error signal once it has reached a certain value.

This means that the signal to the output amplifier section will remain equal to, or less than, a fixed value.

The output amplifier consists of an integrated circuit DC amplifier and a push-pull DC power amplifier. This latter stage operates as a type of single ended push-pull amplifier. From a special winding on the moving coil of the electromagnetic drive system a velocity dependent signal is induced.

The signal is introduced as negative feed back to the input of the output amplifier section. The feed back signal will completely control the output signal from this section as long as the signal from the second amplitude limiter has reached its constant value, which is the case when the limiter is in action.

The speed of the writing system, and hence its averaging effect on the recorded levels, can be adjusted according to the figures around the WRITING SPEED control knob.



The stability of the complete system is determined by the combined settings of WRITING SPEED, LOWER LIMITING FREQUENCY and POTENTIOMETER RANGE.

If the correct setting of POTENTIOMETER RANGE selected for the Range Potentiometer in use, overshoot and instability in the system could be caused by selecting too high a WRITING SPEED in relation to the setting of LOWER LIMITING FREQUENCY.

A lamp marked "Decrease WS or Increase LLF" will light up if the limit for a stable operation is exceeded.

d. Removal of the Range Potentiometer

When the Range Potentiometer is removed great care must be taken not to damage the slider. By having the writing system all the way to the right damaging the slider is minimized.

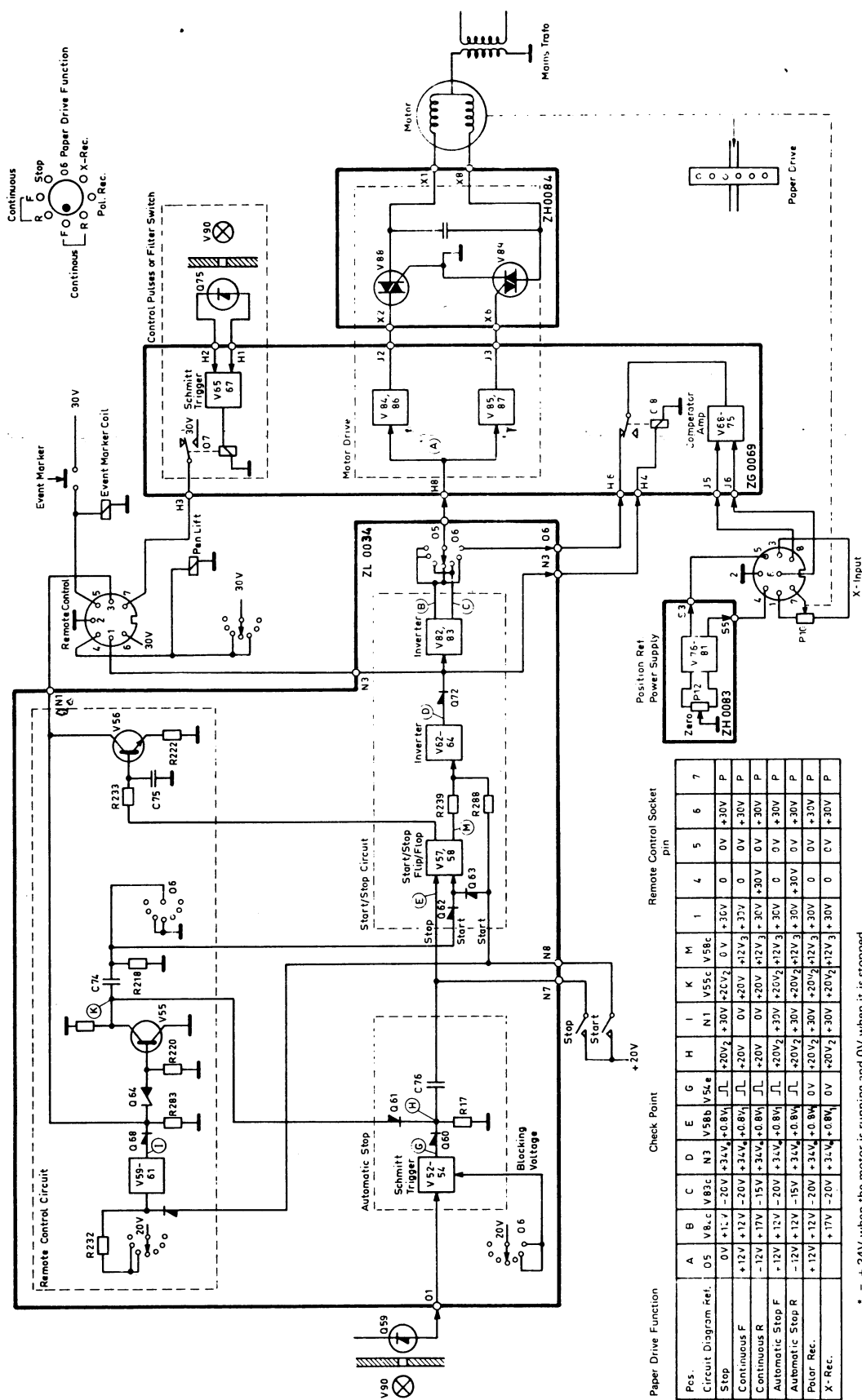
1. Power "ON"

When the screw, by which the Range Potentiometer is mounted in the unit, is loosened a microswitch disconnect the moving coil from the output amplifier and connect the coil to the fixed $+24$ V supply via a resistor (R 152).

The writing system will then go to the right and the current is limited to 1/10 of the current normally supplied by the amplifier.

The function is independent of the position of the Standby/Operation selector.

Simplified Diagram of the Control Circuit



- * = + 34V when the motor is running and 0V when it is stopped
- 1 = + 0,8V when the motor is running and 0V when it is stopped
- 2 = when the start knob is activated
- 3 = when the motor is running
- P = pulses

Stop

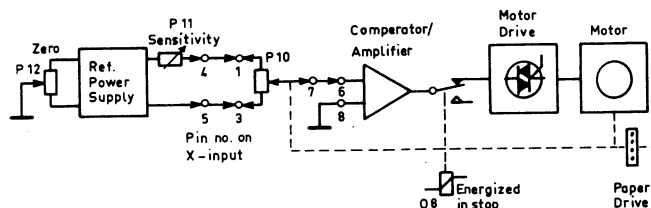
Continuous Recording, forward:

Continuous Recording, reverse:

Automatic Stop, forward:

Automatic Stop, reverse:

Polar Recording:



X-Recording:

2.1. Voltage

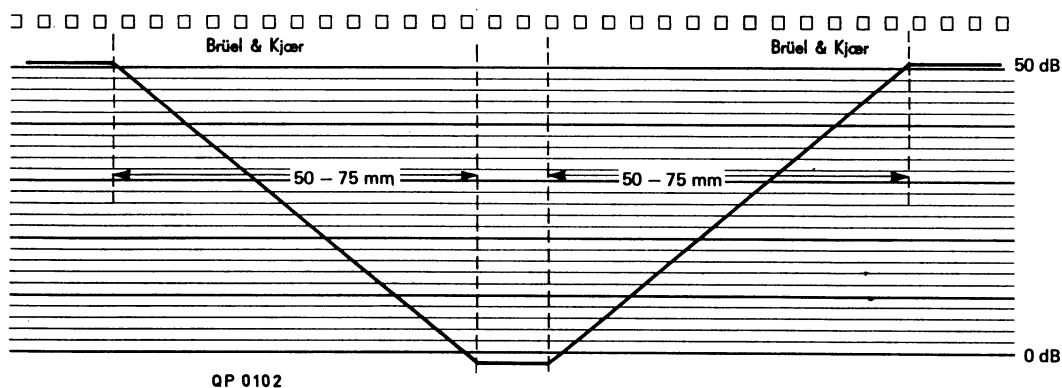
Before any repair or when a fault has been found and corrected the Level Recorder should be tested according to item 3.2 to 3.4 to make sure that the basic function is operative.

DC Voltage

+ 20 V	F 8	ZG 0069
- 20 V	F 9	
+ 24 V	D 4	ZE 0100
- 24 V	D 5	
+ 30 V	O 4	ZL 0034
+ 56 V	G 4	ZG 0069
- 56 V	G 5	
+ 235 V	C on V 30	ZE 0100

AC Voltage

24 V ~ F 1,2	ZG 0069
24 V ~ B 4	ZE 0100
25 V ~ D 2,3	ZE 0100
50 V ~ G 1,2	ZG 0069



2.2. Writing Speed

PEN DRIVE: "On"
INPUT ATTENUATOR: "0"
INPUT POTENTIOMETER: "10"
WRITING SPEED: "8 mm/sec"
LOWER LIM. FREQ.: "200 Hz"
RECTIFIER RESPONSE: "RMS"
POTENTIOMETER RANGE: "50 dB"
WRITING WIDTH: "50 mm"
PAPER DRIVE FUNCTION: "Cont. Forward"
PAPER SPEED: "10 mm/sec"
Paper: QP 0102 (QP 0224)

Input signal: 4 V, 1000 Hz.

Start the paper drive by pressing START and remove the input signal while the paper is running.

When the sapphire has reached the 0 dB line apply the signal again.

The paper length for a movement of the sapphire from 50 dB to 0 or from 0 to 50 dB should be 62 mm.

Tolerance $\pm 20\%$. Measured on the paper 50 - 75 mm.

If necessary adjust P 7. Vel. Adj.

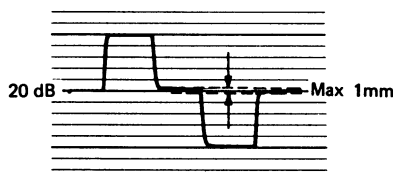
Possible reason for faults: Defective feed-back coil
Unbalanced Input amp. Check 2.6
Unbalanced Output amp. Check 2.5

WRITING SPEED to "1000 mm/sec"
PAPER SPEED to "100 mm/sec"

Check as above.

Tolerance: $\pm 20\%$. Measured on the paper 4 - 6 mm.

If necessary adjust P 9. Max. Vel.



2.3. Resolving Power

PEN DRIVE: "On"
INPUT ATTENUATOR: "10"
INPUT POTENTIOMETER: "10"
WRITING SPEED: "16 mm/sec"
LOWER LIM. FREQ.: "200 Hz"
RECTIFIER RESPONSE: "RMS"
POTENTIOMETER RANGE: "50 dB"
WRITING WIDTH: "50 mm"
PAPER DRIVE FUNCTION: "Cont. Forward"
PAPER SPEED: "1 mm/sec"
Paper: QP 0102 (QP 0224)

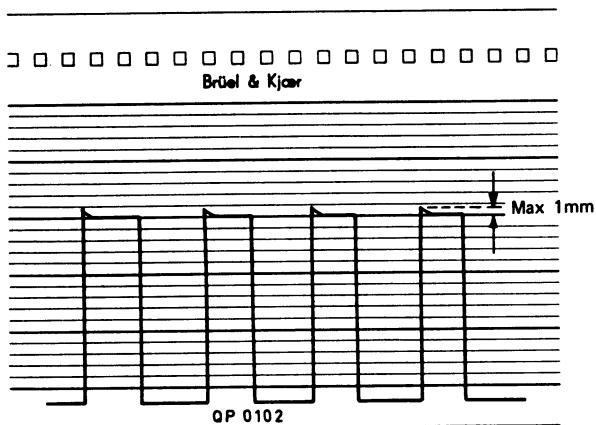
Start the paper drive by pressing START and adjust the input voltage (at approx. 1 kHz) for a sapphire deflection to the 20 dB line.

Change INPUT ATTENUATOR to "0 dB" and back again to "10 dB". Thereafter to "20 dB" and back to "10 dB".

Check that the sapphire comes back to the 20 dB line. Tolerance: ± 0.5 mm.

Possible reason for faults: Incorrect setting of P 6. Check 2.4
Too low driving Power. Check 2.8
Unbalanced input Amp. Check 2.6
Unbalanced output amp. Check 2.5

2307.2 Adjustment Procedure



2.4. Overshoot

PEN DRIVE: "On"
 INPUT ATTENUATOR: "0"
 INPUT POTENTIOMETER: "10"
 WRITING SPEED: "800 mm/s"
 LOWER LIM. FREQ.: "200 Hz"
 RECTIFIER RESPONSE: "RMS"
 POTENTIOMETER RANGE: "50 dB"
 WRITING WIDTH: "50 mm"
 PAPER DRIVE FUNCTION: "Cont. Forward"
 PAPER SPEED: "1 mm/sec"
 Paper: QP 0102 (QP 0224)

Input signal: 400 mV, 1000 Hz.

Start the paper drive by pressing START.

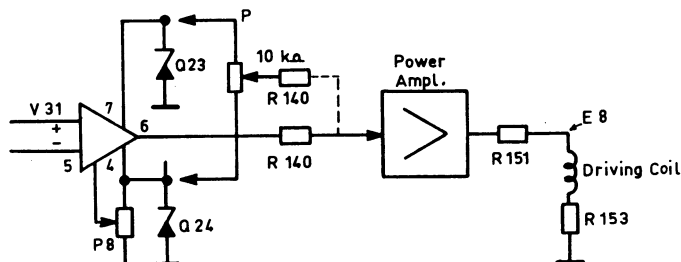
Disconnect the input signal and check the overshoot when the signal is applied again.

Overshoot: max. 1 mm.

If necessary adjust P 6. Resolution.

Whenever P 6 is adjusted check the resolution power, item 2.3

Possible reason for fault: Writing speed too high. Check item 2.2



2.5. Balance of Output Amplifier

PEN DRIVE: "Off"

Measure the DC voltage across the driving coil (measuring Point E 8): 0 V \pm 0.5 V.

If necessary adjust P 8, Balance.

If it is impossible to adjust connect a 10 k Ω potentiometer "P" to the 12 V zener diodes as shown and connect the resistor R 140 to the slider.

Then adjust "P" for 0 V across the driving coil to see if the output stage alone can be balanced (adjustment range approx. \pm 18 V).

If 0 V can be obtained now the most possible reason for a fault is V 31.

2.6. Balance of Input Amplifier

PEN DRIVE: "Off"
 INPUT ATTENUATOR: "0"
 INPUT POTENTIOMETER: "10"

Measure the DC voltage from R 66,68 to R 67,69: 0 V \pm 0.5 V.
 If necessary adjust P 4, DC balance.

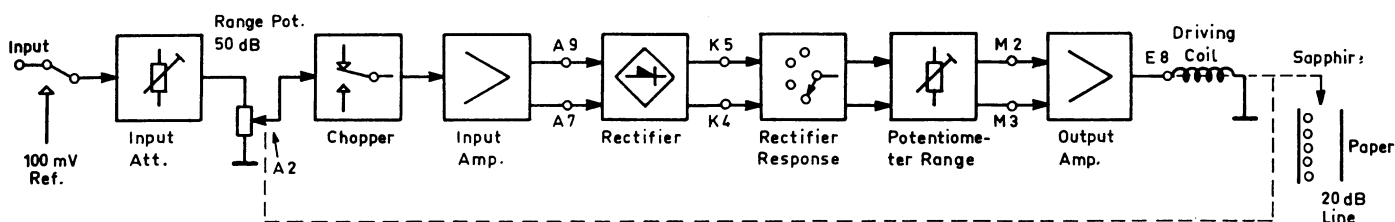
If it is impossible to adjust check the voltages through the stages, where approx. 0 V should be obtainable when measuring from one point in the upper part to the corresponding point in the lower part of the symmetrical input amplifier.

Set the sapphire to the outer right position.
 Measure the DC voltage from R 66,68 to ground: approx. 125 V.

In order to overload the amplifier apply a signal 10 V, 1000 Hz to "Input" and note DC voltage variation: max. 2 V.

If necessary adjust P 5, DC level to give the same reading with and without input signal.
 P 5 should never be turned to give zero Ω .

If for any reason the FET's V 6 and V 7 has to be replaced turn P 5 to max. resistance before the Level Recorder is switched on to prevent any transistor break-down in the output stage.

**2.7. Sensitivity**

PEN DRIVE: "On"
 INPUT ATTENUATOR: "0"
 INPUT POTENTIOMETER: "10"
 WRITING SPEED: "100 mm/sec"
 LOWER LIM. FREQ.: "20 Hz"
 RECTIFIER RESPONSE: "RMS"
 POTENTIOMETER RANGE: "50 dB"
 WRITING WIDTH: "50 mm"
 PAPER DRIVE FUNCTION: "Cont. Forward"
 PAPER SPEED: "1 mm/sec"
 Paper: QP 0102 (QP 0224)

Input signal: Exactly 100 mV, approx. 1000 Hz.

Start the paper drive by pressing START.

- a. Check the regulation range of INPUT POTENTIOMETER.
 Deflection for position "0": approx. 15 dB.
 Deflection for position "10": approx. 25 dB.

If the sensitivity is too low turn P 6, Resolution to max. resistance and check the signal levels.

Input signal	A 2	Measuring point			
		A 7.9	Cathode Q 12	Anode Q 15	E 8
100 mV	app. 3 mV RMS	10 V RMS	approx. + 9 V	approx. - 9 V	0 V
1000 Hz	1000 Hz	1000 Hz	DC	DC	DC

After repair check Resolving Power item 2.3 and Overshoot, item 2.4

- b. Adjust INPUT POTENTIOMETER for a deflection to the 20 dB line

Depress "100 mV Ref." and check the deflection: 19.9 – 20.1 dB.
 If necessary adjust P 2, 100 mV Ref.

2.8. Max. Driving Power

PEN DRIVE: "On"
 INPUT ATTENUATOR: "0"
 INPUT POTENTIOMETER: "10"
 WRITING SPEED: "2 mm/sec"
 LOWER LIM. FREQ.: "200 Hz"
 RECTIFIER RESPONSE: "RMS"
 POTENTIOMETER RANGE: "50 dB"
 WRITING WIDTH: "50 mm"
 PAPER DRIVE FUNCTION: "Cont. Forward"
 PAPER SPEED: "1 mm/sec"
 Paper: QP 0102 (QP 0224)

Input signal: 10 V, 1000 Hz.

Start the paper drive by pressing START.

Connect a DC voltmeter across the driving coil measuring point E 8.

When the input signal is disconnected the voltage should be 1.3 – 2.0 V during the sapphire movement from the 50 dB to 0 dB line. For 100 mm writing width the voltage should not exceed 4 V.

As soon as the sapphire stops at the 0 dB line the voltage increase to 18 – 20 V.

If the voltage is higher than 2 V during the movement it indicates that the mechanical friction in the writing system is too high. Check item 3.1.

Valid from serial no 377302

2307.2 Adjustment Procedure

2.9. Rectifier Response

PEN DRIVE: "On"
INPUT ATTENUATOR: "0"
INPUT POTENTIOMETER: "10"
WRITING SPEED: "100 mm/sec"
LOWER LIM. FREQ.: "20 Hz"
RECTIFIER RESPONSE: "RMS"
POTENTIOMETER RANGE: "50 dB"
WRITING WIDTH: "50 mm"
PAPER DRIVE FUNCTION: "Cont. Forward"
PAPER SPEED: "1 mm/sec"
Paper: QP 0102 (QP 0244)

Start the paper drive by pressing START.

Adjust the input signal at approx. 1000 Hz until the sapphire is on the 20 dB line.

Switch RECTIFIER RESPONSE to "Average".
Sapphire deflection: 10.1 dB.

Switch RECTIFIER RESPONSE to "Peak".
Sapphire deflection: 23 dB.

Disconnect the AC input signal and connect a DC voltage.
The DC voltage will give the same deflection when RECTIFIER RESPONSE is in position DC as an RMS voltage when RECTIFIER RESPONSE is in position RMS.

2.10. Frequency Response

PEN DRIVE: "On"
INPUT ATTENUATOR: "0"
INPUT POTENTIOMETER: "10"
WRITING SPEED: "8 mm/sec"
LOWER LIM. FREQ.: "200 Hz"
RECTIFIER RESPONSE: "RMS"
POTENTIOMETER RANGE: "50 dB"
WRITING WIDTH: "50 mm"
PAPER DRIVE FUNCTION: "Cont. Forward"
PAPER SPEED: "1 mm/sec"
Paper: QP 0102 (QP 0224)

Start the paper drive by pressing START.

Adjust the input signal to approx. 1000 Hz until the sapphire is on the 40 dB line.

Check the frequency cut-off for all positions of LOWER LIM. FREQ. with the signal frequency corresponding to the knob position.

Deflection: 40 dB \pm 0.3 dB.

WRITING SPEED to "500 mm/sec"
LOWER LIM. FREQ. to "200 Hz"

Change the frequency to 200 kHz.

Deflection: 40 dB + 0.5 dB, -0.2 dB.
If necessary adjust P 3, Frequency response.

Check all positions of INPUT ATTENUATOR.
Attenuator step: 10 dB \pm 0.2 dB.

2.11. Hum

PEN DRIVE: "On"
INPUT ATTENUATOR: "0"
INPUT POTENTIOMETER: "10"
WRITING SPEED: "100 mm/sec"
LOWER LIM. FREQ.: "10 Hz"
RECTIFIER RESPONSE: "Peak"
POTENTIOMETER RANGE: "8 dB"
WRITING WIDTH: "50 mm"
PAPER DRIVE FUNCTION: "Cont. Forward"
PAPER SPEED: "1 mm/sec"
Paper: QP 0102 (QP 0224)

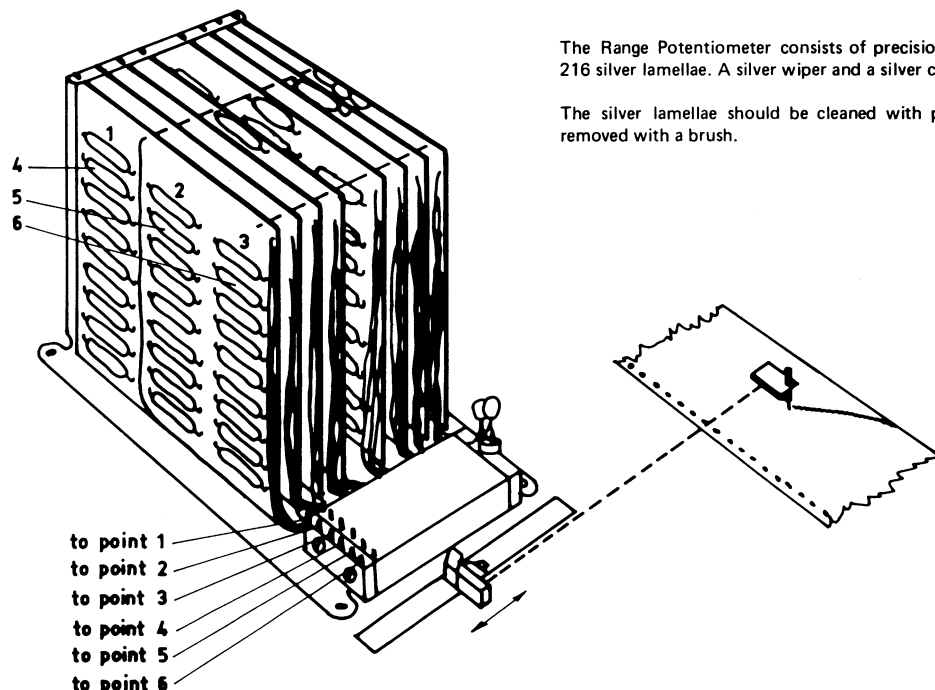
Start the paper by pressing START.

Input signal: 15 mV, 1000 Hz.

Change the frequency slowly towards the mains frequency and check the sapphire movement.

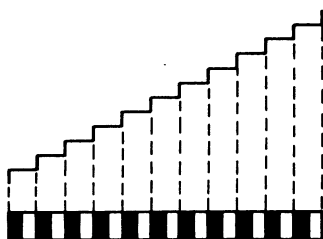
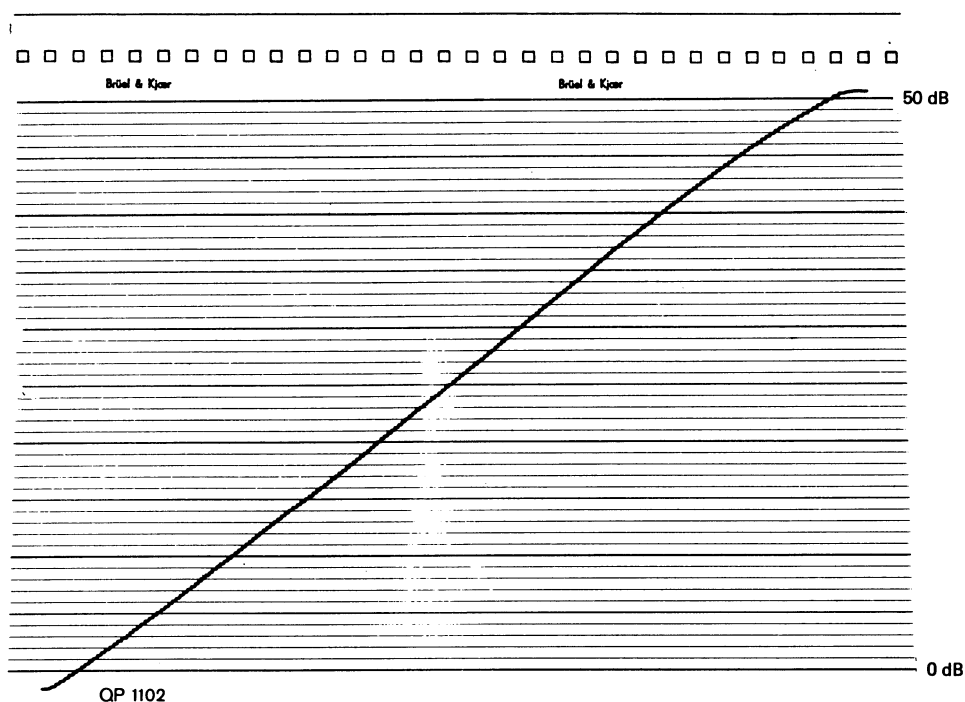
At approx. 2 Hz from the mains frequency a beat may occur, but must not exceed 0.5 mm.

2.12. Check of Range Potentiometer

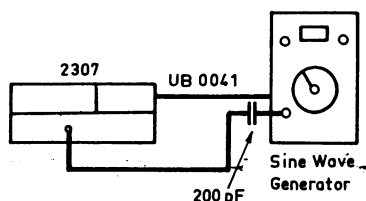


The Range Potentiometer consists of precision resistors connected to a contact strip built up of 216 silver lamellae. A silver wiper and a silver contact strip assure a high signal-to-noise ratio.

The silver lamellae should be cleaned with petrol and any metallic dust between the lamellae removed with a brush.

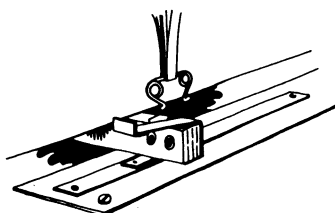


A detailed drawing of the lamellae of the potentiometer and the curve above. As it can be seen on the drawing, one step on the curve corresponds to the slider being moved from one lamellae to another.

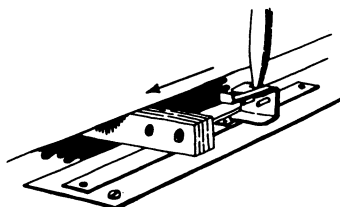


POTENTIOMETER RANGE: "50 dB"
RECTIFIER RESPONSE: "Peak"
LOWER LIM. FREQ.: "2 Hz"
WRITING SPEED: "1000 mm/sec"
PAPER SPEED: "1 mm/sec"
INPUT ATTENUATOR: "0 dB"
Paper: QP 1102
WRITING WIDTH: "100 mm"

Connect 2307 as the drawing shows above. Adjust the input voltage (at approx. 20 kHz) for a pen deflection to just a little higher than 50 dB line. Turn the generator to approx. 20 Hz and check that the pen deflection is under 0 dB line. Switch the generator to automatic scanning and start the Level Recorder. The pen will ladder in steps with 6 dB/oct. as shown in the drawing above.



Replacement of the slider



Remove the Range Potentiometer. Dismount the locking spring by use of slim pliers. Dismount the defective slider and mount the new one. Then the locking spring is put into position behind contact. After replacement regrind the slider. This is done by placing a piece of the finest glass-paper between the lamellae and the slider and move the pen from side to side.

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2.13. Paper Drive

PAPER DRIVE FUNCTION: "Stop"

PAPER DRIVE FUNCTION to "Cont. Forward"

PAPER DRIVE FUNCTION to "Cont. Reverse"

PAPER DRIVE FUNCTION to "Aut. Stop F"

PAPER DRIVE FUNCTION to "Aut. Stop R"

PAPER DRIVE FUNCTION to "Polar Recording"

PAPER DRIVE FUNCTION: "X-Rec."
PAPER SPEED = Not to exceed 3 mm/sec

Check that the paper move forward only if START is depressed.

Start the paper drive in forward direction by pressing START. The paper movement continue until STOP is depressed.

As b but reverse paper movement.

Align the white dot on the AUTOMATIC STOP adjustment wheel with the white dot on the PAPER ADJUSTMENT wheel.

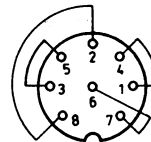
Insert a recording paper with preprinted frequency lines.

Set PAPER ADJUSTMENT wheel to a start position of f. inst. 10 Hz

Run one chart by pressing START and fine adjust the AUTOMATIC STOP wheel for the exact frequency.

Run one chart and check the stop position.
Max. deviation between stop "Forward" and "Reverse": ± 1 mm.

Start the paper drive by START. The paper movement should continue until STOP is pressed.

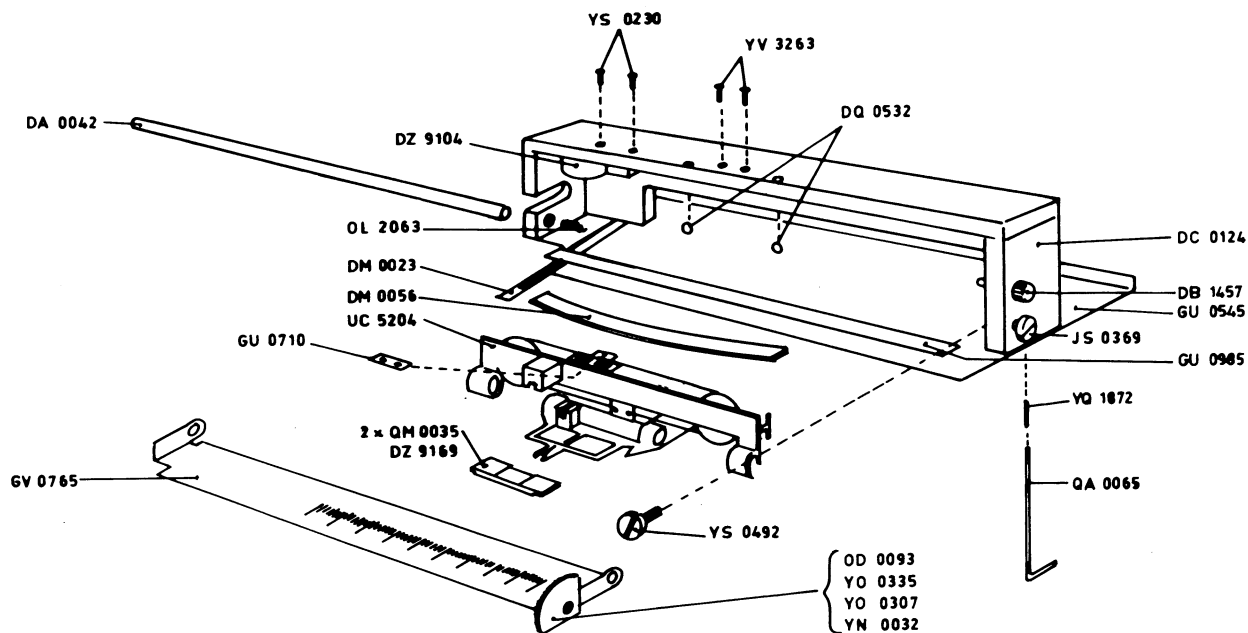


JP 0802 ext. view

An 8-pin DIN plug (B & K Type JP 0802) is wired as shown above and plugged into the "X-Input" socket.

Start the paper drive by pressing START and note where the paper stops automatically.

Manually move the paper wheel off this position and check that the paper automatically returns to the same position as soon as the paper wheel is released.



3.1. Writing System

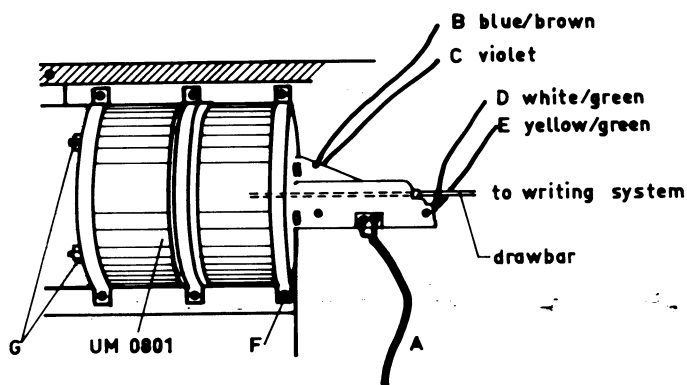
Cleaning

Remove pen and paper.
With a soft cloth and trichlorethylene remove any wax or waster matter from writing plate and bottom plate GU 0545.
Also clean the guide bar DA 0042.

Adjustment of dB scale:

Set stylus to the position 0dB on the paper and adjust the screw JS 0369 for a corresponding reading on the metallic scale.

Note: Under no circumstances should oil be applied to the writing system.



3.2. Magnet System

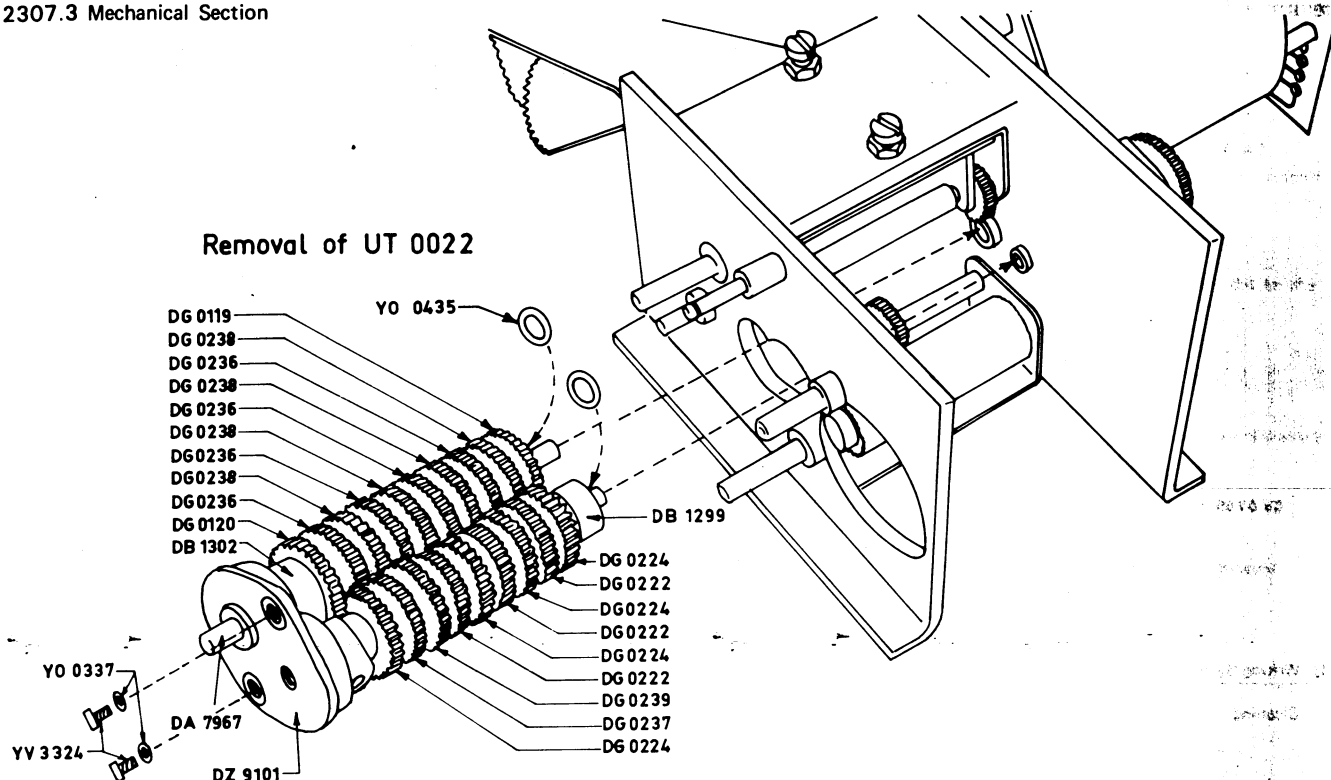
Removal of the Magnet system

Remove the writing Potentiometer.
Disconnect the mechanical connection between the magnet system and the writing system.
Move the drawbar so far to the left side as possible.
Place the instrument with the bottom upward.
Remove the bottom plate and the back plate.
Unsolder the five wires A — B — C — D — E.
Unscrew the six 5 mm screws F.
Loosen the four 6 mm nuts G.
The magnet system can now be removed.
The assembling should take place in the reverse order.

Coil Resistance

Resistance in the coil: Driver coil: approx. 27 Ω
Feedback coil: approx. 1 k Ω

Note: Under no circumstances should oil be applied to the magnet system.

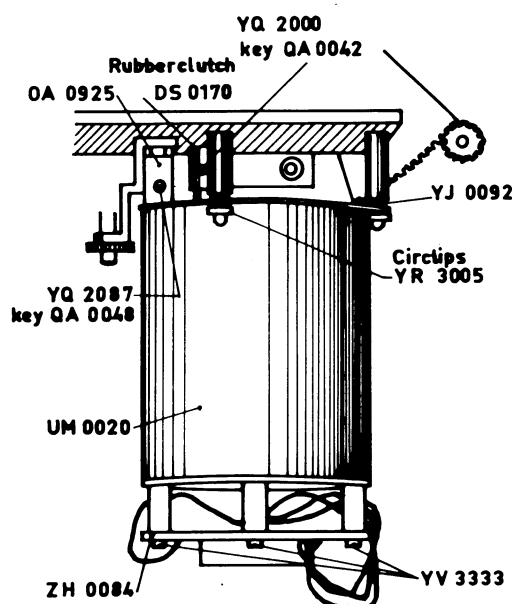


3.3. Gear Box

Removal of the Gear Wheels

Place the instrument with the left side downward.
 Remove the bottom plate.
 Remove the cover on the right side of the instrument.
 Dismount the chain wheel on drive shaft I and II (Allen key 1.5 mm).
 Dismount the nylon gear wheels for adjustment to mains frequency.
 Remove the two screws YO 0337.
 The gear wheels can now be removed.

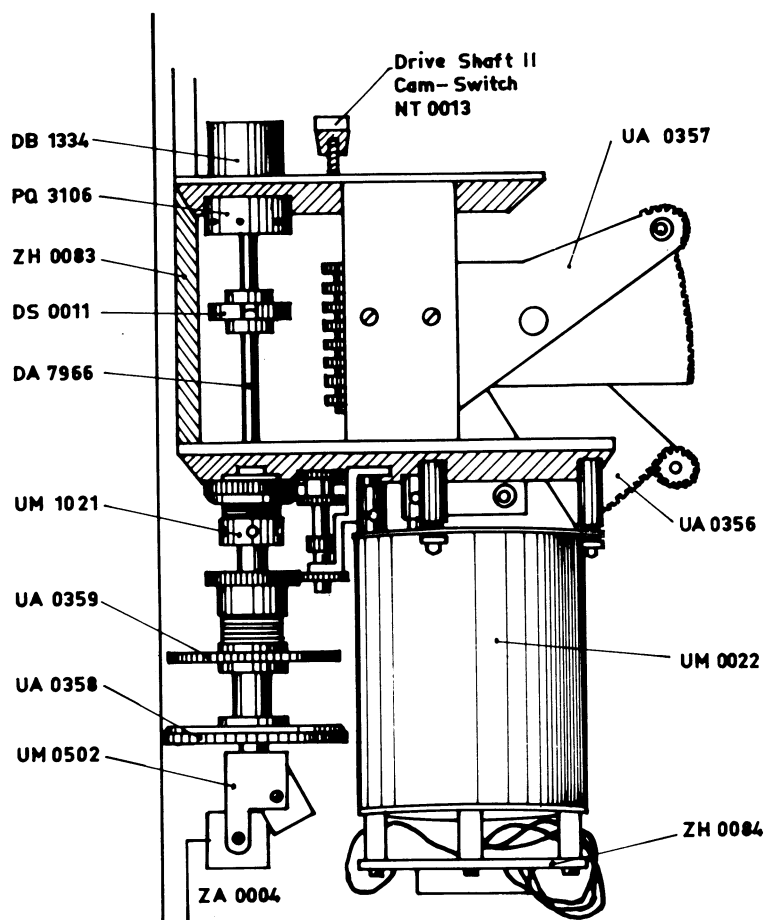
When assembling check that the face for the gear wheels don't touch each other.
 The distance between the gear wheels can be adjusted by place or replace the space washer YO 0435.



3.4. Motor

Removal of the motor

Unsolder the four wires (white/blue – white/red – yellow – yellow) on ZH 0084.
 Remove the circuit board ZH 0084 by unscrewing the three screws YV 3333.
 Unscrew the allen screw YQ 2087 (Allen key 2 mm).
 Remove the two circlips YR 3005.
 The motor can now be removed by pulling it downwards.
 When assembling remember the rubber clutch between the motor and the gear box.

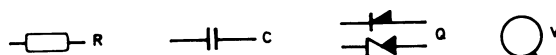


3.5. Friction Clutch

POWER: "On"
PAPER SPEED: "100 mm"

Place a pin tuck in an angle of 90 degrees in Drive Shaft II on the right side of the instrument.
Start the motor by pressing "Start".
Check that the clutch slips at a pressure of 200 g measured on the pin 10 cm from the center.

If necessary adjust UM 1021.



1

CIRCUIT DIAGRAM REF.	COMPONENT TYPE		STOCK REF.
C 13	Electrolytic, Bipolar	10 μ F/ 63 V	CE 0536
C 14,15	Polyester	12 nF/250 V	CS 0002
C 16,17	Electrolytic	25 μ F/ 25 V	CE 2002
C 18	Polyester	0,1 μ F/250 V	CS 0013
C 19	Ceramic	1 pF/400 V	CK 0100
C 20,21	Polycarbonate	0,47 μ F/100 V	CS 0335
C 26,27	Ceramic	1 pF/400 V	CK 0100
C 28-33	Polyester	2 μ F/250 V	CS 0028
C 34-35	-	0,68 μ F/250 V	CS 0023
C 45-46	Polystyrene	6,2 nF/ 63 V	CT 1510
C 47	Polycarbonate	68 nF/250 V	CS 0011
C 48	Polystyrene	1 nF/ 63 V	CT 1132
C 49,50	Polycarbonate	0,22 μ F/100 V	CS 0339
C 51,52	Electrolytic	5 μ F/ 70 V	CE 0200
C 53,54	-	400 μ F/ 40 V	CE 0417
C 55	-	8 μ F/350 V	CE 0802
C 56	-	4 μ F/250 V	CE 2034
C 57	Ceramic	27 pF/400 V	CK 1270
C 68	Polycarbonate	68 nF/250 V	CS 0011

P 2	Trimmer	Carbon 0,25 W 10 k Ω	PG 3108
P 3	-	- 50 k Ω	PG 3509
P 4	-	- 470 Ω	PG 1504
P 5	-	- 5 k Ω	PG 2507
P 6	-	- 250 k Ω	PG 4253
P 7	-	- 50 k Ω	PG 3511
P 8	-	- 10 k Ω	PG 3108
P 9	-	- 500 k Ω	PG 4510

Q 1	Zener ZG5,6	5,0-6,2 V/0,25 W	QV 1105
Q 2,3	Si. 13P2	200 V/40 mA	QV 0022
Q 4-7	- 1N4148	75 V/75 mA	QV 0216
Q 8-11	- 1N4004	400 V/1 A	QV 0237
Q 21,22	- 1N4004	400 V/1 A	QV 0237
Q 23,24	Zener MZ716A	11-13 V/0,25 W	QV 1117
Q 25,26	Si. 1N4004	400 V/1 A	QV 0237
Q 28,29	- 1N4004	400 V/1 A	QV 0237
Q 31,32	- 1N4004	400 V/1 A	QV 0237
Q 33,34	Zener 1N723	21,6-26,4 V/0,25 W	QV 1005
Q 35-38	Si. 1N4004	400 V/ 1 A	QV 0237
Q 39	Zener 1N3048B	143-158 V/1 W	QV 1317
Q 40-42	Si. 1N4004	400 V/1 A	QV 0237
Q 57,68	- BYX10	1200 V/150 mA	QV 0025

R 17	Carbon	1/3 W 10%	500 Ω	
R 18	-	- 5%	12 k Ω	
R 19	-	1/2 W 10%	2 k Ω	
R 20	-	-	10 k Ω	
R 21	-	1/3 W	4M Ω	
R 22,23	-	- 5%	3,9 k Ω	
R 24	-	-	63 k Ω	
R 25	-	-	82 k Ω	
R 26-29	-	-	10 k Ω	
R 30,31	-	-	4,7 k Ω	
R 32,33	-	-	1 M Ω	
R 34	-	-	550 Ω	
R 35	-	-	1,5 k Ω	
R 36	-	- 5%	18 k Ω	
R 37	-	-	96 Ω	
R 39,40	-	- 2%	4,7 k Ω	
R 41-44	Metal	1/2 W 1%	330 k Ω	RF 0307
R 45,46	Carbon	1/3 W 2%	2,2 k Ω	
R 47	NTC	0,4 W	150 Ω	RN 0005
R 48	Carbon	1/3 W 5%	5 k Ω	
R 49,50	-	-	33 k Ω	
R 51,52	-	-	4,7 k Ω	

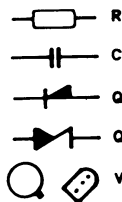
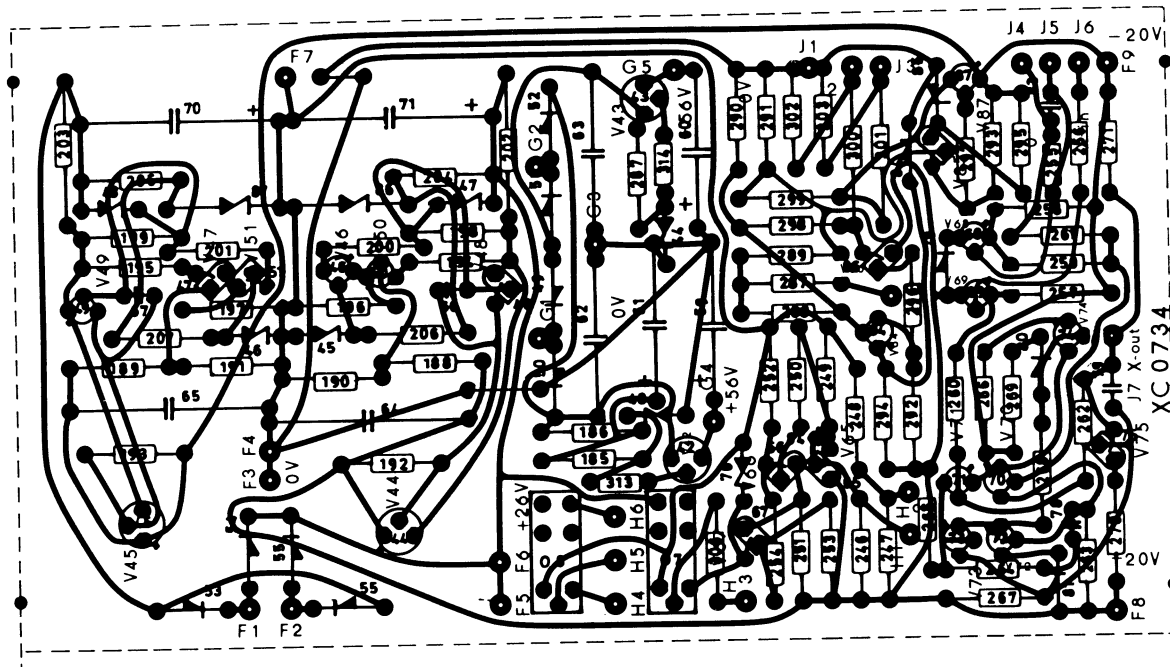
CIRCUIT DIAGRAM REF.	COMPONENT TYPE		STOCK REF.
R 53	Carbon	1/3 W 5%	33 k Ω
R 54,55	-	- 2%	179 Ω
R 56-59	-	- 5%	4,7 k Ω
R 60,61	-	-	1,2 k Ω
R 62,63	Metal	1/4 W 1%	270 k Ω
R 64,65	Carbon	1/3 W 5%	50 k Ω
R 66-69	-	-	96 Ω
R 128,129	-	-	400 k Ω
R 130,131	-	-	50 k Ω
R 132,133	-	-	100 k Ω
R 134,135	-	-	1,1 k Ω
R 136,137	-	-	4 M Ω
R 138	-	-	298 Ω
R 139	-	-	500 k Ω
R 140	-	-	96 Ω
R 141,142	-	-	1 k Ω
R 143	-	-	10 k Ω
R 144	-	-	3 k Ω
R 145	-	-	4,7 k Ω
R 146	-	1/2 W	3,8 k Ω
R 147,148	-	1/3 W	96 Ω
R 149,150	Wire	1 W 2%	2 Ω
R 151	-	- 5%	3 Ω
R 153,154	-	-	1 Ω
R 156	Carbon	1/3 W	1 M Ω
R 171,172	Wire	5,5 W	680 Ω
R 173,174	Carbon	1/3 W	2,7 k Ω
R 175,176	-	-	1 k Ω
R 177	-	-	680 Ω
R 178	-	-	75 k Ω
R 179	-	- 2%	759 k Ω
R 180	-	-	510 k Ω
R 181	-	- 5%	320 k Ω
R 182	-	-	10 k Ω
R 183	-	-	50 k Ω
R 184	-	-	190 Ω
R 309,310	-	1/4 W 5%	47 Ω
R 311,312	-	-	18 Ω
R 315	-	-	47 k Ω
R 316	-	-	3,9 M Ω

V 1,2	FET selected	N	E102	VB 1028
V 3-5	Silicon	NPN	BC107	VB 1032
V 6,7	FET Selected	N	E102	VB 1013
V 8-11	Silicon	NPN	BC107	VB 1032
V 12,13	-	-	2N3053	VB 0251
V 14-17	-	-	2N3440	VB 0250
V 18-19	-	PNP	MM4003	VB 0068
V 28	Silicon	NPN	ZTX341	VB 0514
V 29	-	NPN	2N3440	VB 0250
V 30	-	PNP	2N5416	VB 0087
V 31	Op.Amp.	-	301AN	VE 0017
V 32	Silicon	PNP	BCW62B	VB 0049
V 33,34	-	NPN	40407	VB 0054
V 35	-	PNP	40406	VB 0053
V 36	-	NPN	2N6292	VB 0548
V 37,38	-	PNP	2N6107	VB 0107
V 39	-	NPN	2N6292	VB 0548
V 40	-	NPN	BC107	VB 1032
V 41	-	PNP	BCW62B	VB 0049

Heat Sink	DK 0413
Heat Sink	DK 0414
Heat Sink	DT 0040
Printed Circuit Board	XC 0529

Layout Diagrams with Parts List

ZG 0069



CIRCUIT DIAGRAM REF.

COMPONENT TYPE

STOCK REF.

CIRCUIT DIAGRAM REF.

COMPONENT TYPE

STOCK REF.

C 59-63	Electrolytic	22 μ F/100 V	CE 0616	R 248	Carbon	1/3 W	5%	15 k Ω	
C 64,65	-	100 μ F/ 25 V	CE 0443	R 249	-	-	-	50 k Ω	
C 66,67	Ceramic	1000 pF/500 V	CK 3100	R 250	-	-	-	10 k Ω	
C 70,71	Electrolytic	400 μ F/ 40 V	CE 0417	R 251	-	-	-	800 Ω	
C 78	Ceramic	1000 pF/500 V	CK 3100	R 252	-	-	-	3 k Ω	
C 79	-	120 pF/400 V	CK 2121	R 253	-	-	-	12 k Ω	
C 83,84	-	4,7 nF/100 V	CK 0096	R 254	-	-	-	4,2 k Ω	
				R 255	-	1/4 W	-	220 k Ω	RB 5220
O 7	Mini Relay	12 V	OC 0059	R 256	-	1/3 W	10%	1 k Ω	
O 8	Mini Relay	24 V	OC 0037	R 257,258	-	-	5%	10 k Ω	
				R 259,260	-	-	2%	327 Ω	
Q 43,44	Zener	53-59 V/4 mA	IN 732 A	R 261	-	-	-	100 k Ω	
Q 45,46	-	5,6-6,0 V/10 mA	ZG 5,6	R 262	-	-	5%	70 k Ω	
Q 47,48	-	8,5-9,6 V/5 mA	ZF 9,1	R 263	-	-	5%	20 k Ω	
Q 49-56	Silicon	400 V/1 A	1 N 4004	R 264	-	-	10%	70 Ω	
Q 76	Zener	15,3-17 V/5 mA	ZF 16	R 265	-	-	5%	20 k Ω	
Q 79-81	Silicon	400 V/1 A	1 N 4004	R 266,267	-	-	-	5 k Ω	
Q 84,85	-	400 V/1 A	1 N 4004	R 268	-	-	-	35 k Ω	
Q 86,87	Zener	15,3-17 V/5 mA	ZF 16	R 269	-	-	2%	5,6 k Ω	
				R 270	-	-	5%	470 Ω	
R 185,186	Carbon	1/3 W	5%	R 271	-	-	-	4,7 k Ω	
R 187	-	-	-	R 287	-	-	-	20 k Ω	
R 188,189	-	-	2%	R 288,289	-	-	-	2 k Ω	
R 190,191	-	-	-	R 290-295	-	-	5%	10 k Ω	
R 192,193	-	-	-	R 296,297	-	-	-	50 k Ω	
R 194,195	-	-	5%	R 298,299	-	-	-	220 k Ω	
R 196,197	-	-	-	R 300,301	-	1/2 W	10%	1 k Ω	
R 198-201	-	-	10%	R 302,303	-	1/3 W	5%	10 k Ω	
R 202,203	-	-	-	R 306	Wire	1 W	5%	9,1 Ω	RO 0009
R 204-207	-	-	-	R 313,314	Carbon	1/4 W	-	1 k Ω	RB 3100
R 246	-	-	5%	R 317	-	1/3 W	-	4,7 k Ω	RB 3470
R 247	-	-	-						

ZG 0069

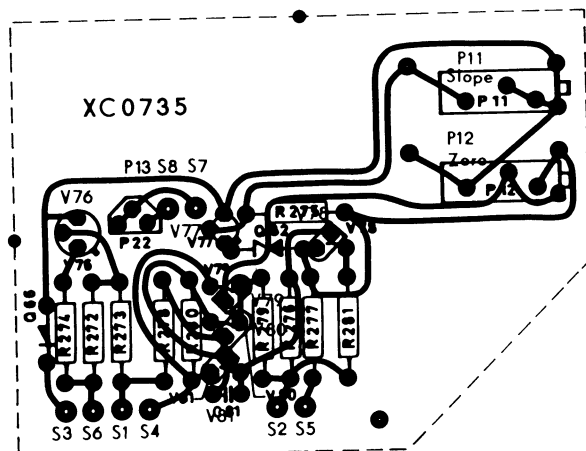
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ZG 0069

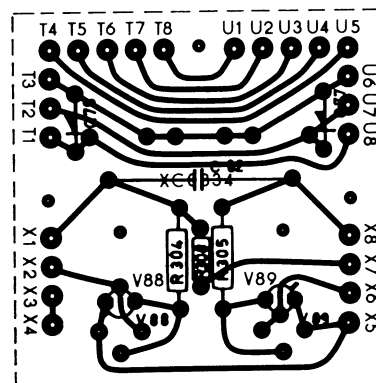
CIRCUIT DIAGRAM REF.	COMPONENT TYPE		STOCK REF.	
V 42	Silicon	NPN	40407	VB 0054
V 43	-	PNP	40406	VB 0053
V 44	-	NPN	40407	VB 0054
V 45	-	PNP	40406	VB 0053
V 46	-	NPN	BC 107	VB 1032
V 47,48	-	PNP	BCW62B	VB 0049
V 49,50	-	NPN	BC 107	VB 1032
V 51,65-67	-	PNP	BCW62B	VB 0049
V 68-74	-	NPN	BC 107	VB 1032
V 75	-	PNP	BCW62B	VB 0049
V 84	-	NPN	BC 107	VB 1032
V 85,86	-	PNP	BCW62B	VB 0049
V 87	-	NPN	BC 107	VB 1032
	Heat Sink			DT 0040
	Printed Circuit Board			XC 0734

Layout Diagrams with Parts List

ZH 0083
ZH 0084
XZ 0028
XZ 0029



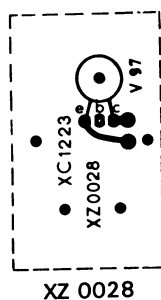
ZH 0083



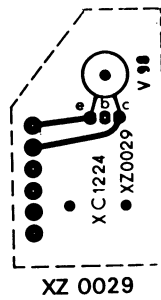
ZH 0084

CIRCUIT DIAGRAM REF.	COMPONENT TYPE	STOCK REF.
C 81	Ceramic 120 pF/400 V	CK 2121
P 11,12	Wire 0.3 W 20 kΩ	PG 3204
P 13	Cermet 220 Ω	PG 1220
Q 82	Zener 5,6-6 V/10 mA	QV 1107
Q 66	Silicon 1N4004 400 V/1 A	QV 0237
R 272	Carbon 1/3 W 2% 10.5 kΩ	
R 273	- - - 40 kΩ	
R 274	- - - 5% 1 kΩ	
R 275	- - - 2% 8.5 kΩ	
R 276	- - - 5% 4,7 kΩ	
R 277	- - - 2 kΩ	
R 278	- - - 1 kΩ	
R 279	- - - 20 kΩ	
R 280	- - - 4,7 kΩ	
R 281	- - - 10% 100 Ω	
V 76	Silicon PNP 40406	VB 0053
V 77	- NPN BC 107	VB 1032
V 78	- PNP BCW62B	VB 0049
V 79,80	- NPN BCW 82 B	VB 0055
V 81	- PNP BCW62B	VB 0049
Printed Circuit Board		XC 0735

CIRCUIT DIAGRAM REF.	COMPONENT TYPE	STOCK REF.
C 82	Polycarbonate 0.22 μF/630 V	CS 0128
Q 77,78	Silicon 400 V/1 A 1 N 4004	QV 0237
R 304,305	Carbon 1/3 W 10% 100 Ω	RB 5220
R 308	- 1/4 W 5% 220 kΩ	
V 88,89	Triac TAG201-500	VB 2502
Printed Circuit Board		XC 0834



XZ 0028



XZ 0029

XZ 0028

V 97	Silicon, Foto	NPN	BPX70	VB 3500
	Printed Circuit Board			XC 1223

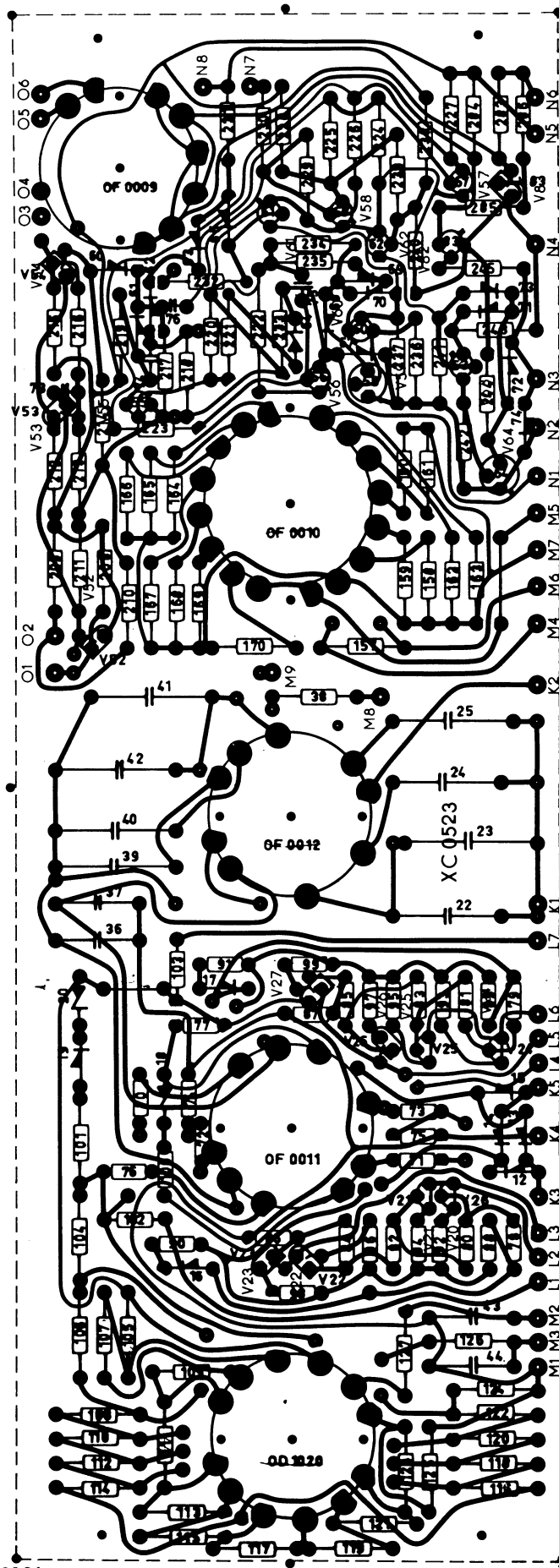
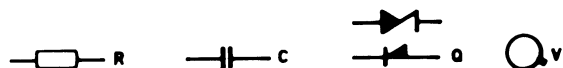
XZ 0029

V 98	Silicon, Foto	NPN	BPX70	VB 3500
	Printed Circuit Board			XC 1224
V 90	Mounted bracketed for XC 0028 and XC 0029			GV 1314
	Lamp			VS 0007
	Socket for do			JO 0012

Layout Diagrams with Parts List

ZL 0034

CIRCUIT DIAGRAM REF.	COMPONENT TYPE				STOCK REF.
C 22	Electrolytic	Bipolaris	10 μ F/ 70 V		CE 0517
C 23	Polycarbonate		5.6 μ F/100 V		CS 0346
C 24	-		2,2 μ F/100 V		CS 0380
C 25	-		0.68 μ F/100 V		CS 0342
C 36-38	Polyester		0.1 μ F/250 V		CS 0013
C 39	-		0.33 μ F/250 V		CS 0019
C 40	-		0.68 μ F/250 V		CS 0023
C 41,42	-		2 μ F/250 V		CS 0028
C 43,44	-		47 nF/250 V		CS 0009
C 72	Polycarbonate		1,5 μ F/100 V		CS 0386
C 73	Ceramic		4.7 nF/100 V		CK 0096
C 74	-		47 nF/ 30 V		CK 4470
C 75	Tantalum		4.7 μ F/ 10 V		CF 0018
C 76	Ceramic		22 nF/ 63 V		CK 4220
C 86	Polystyrene		1 nF/125 V		CT 1018
O 2	"Lower Limiting Frequency"				OF 0012
O 3	"Rectifier Response"				OF 0011
O 4	"Potentiometer Range"				OD 1020
O 5	"Writing Speed"				OF 0010
O 6	"Paper Drive Functions"				OF 0009
Q 12-15	Silicon	200 V/ 40 mA	13 P 2		QV 0022
Q 18	Zener	21.6-26.4 V/ 4 mA	1 N 723		QV 1005
Q 19	Silicon	400 V/ 1 A	1 N 4004		QV 0237
Q 20	Zener	5.0-6.0 V/	ZG 5.6		QV 1107
Q 60-63	Silicon	300 V/200 mA	1 N 4004		QV 0237
Q 64	Zener	15.3-17 V/ 5 mA	ZF 16		QV 1118
Q 65	Silicon	300 V/200 mA	1 N 4004		QV 0237
Q 67-74	-	400 V/ 1 A	1 N 4004		QV 0237
R 38	Carbon	1/3 W	5%	100 k Ω	
R 70,71	Metal	1/4 W	1%	22.1 k Ω	RF 4221
R 72,73	-	-	-	23.2 k Ω	RF 4232
R 74,75	-	-	-	18.2 k Ω	RF 4182
R 76,77	-	-	-	22.1 k Ω	RF 4221
R 78,79	-	-	-	10.0 k Ω	RF 4100
R 80,81	-	-	-	5.23 k Ω	RF 3523
R 82,83	-	-	-	2.80 k Ω	RF 3280
R 84,85	-	-	-	1.54 k Ω	RF 3154
R 86,87	-	-	-	2.00 k Ω	RF 3200
R 88,89	-	-	-	49.9 k Ω	RF 4499
R 90,91	-	-	-	45.3 k Ω	RF 4453
R 92,93	-	-	-	17.4 k Ω	RF 4174
R 94,95	-	-	-	5.23 k Ω	RF 3523
R 96,97	-	-	-	1.65 k Ω	RF 3165
R 98,99	-	-	-	511 Ω	RF 2511
R 100	Carbon	-	5%	1.8 k Ω	RB 3180
R 101	-	1/3 W	10%	100 Ω	
R 102,103	Metal	1/4 W	1%	140 Ω	RF 5140
R 104,105	Carbon	1/3 W	2%	13 k Ω	
R 106,107	-	-	-	12.5 k Ω	



ZL 0034

C 1-4	Polystyrene	270 pF/125 V	CT 1143
C 5	-	160 pF/125 V	CT 1130
C 6	Ceramic	47 pF/400 V	CK 1470
C 7	-	30 pF/400 V	CK 0105
C 8	-	65 pF/400 V	CK 0106
C 9	-	2,7 pF/400 V	CK 0270
C 10-12	-	68 pF/400 V	CK 1680
C 58	Electrolytic	47 µF/450 V	CE 0921
C 77	Polyester	0,22 µF/250 V	CS 0017

J 1	Input ground Socket	JT 6204
J 2	Input Socket B & K	JJ 0108
J 3	Input Socket BNC	JJ 0121

N 1	100 mV Ref. Switch	NT 0033
N 2	Range Potm. I/O	DU 0002 + OD 0106
N 3	Pen Drive Switch	NN 0014
N 4	Range Potentiometer "In-Out" Switch	NT 0021
N 5	Stop Switch	NT 0023
N 6	Start Switch	NT 0023
N 7	Event Marker Switch	NT 0023
N 8	Drive Shaft II Cam-Switch	NT 0013
N 9	On-Off Switch	NN 0015

O 1	Input Attenuator	OX 2305
O 2	Lower Limiting Freq.	OD 1026
O 3	Rectifier Response	OD 1027
O 4	Potentiometer Range	OD 1028
O 5	Writing Speed	OD 1024
O 6	Paper Drive Functions	OD 1025

P 1	Wire-wound	lin.	2 W	22 kΩ	PQ 3220
P 10	-	-	3,5 W	10 kΩ	PQ 3107

R 1	Carbon	1/3 W	5%	27,5 kΩ	
R 2	-	-	2%	55 kΩ	
R 3	-	-	5%	27,5 kΩ	
R 4	-	-	2%	8,47 kΩ	
R 5	-	-	5%	180 kΩ	
R 6	-	1/2 W	0,5%	17,1 kΩ	
R 7	-	1/3 W	-	11,56 kΩ	
R 8	-	1/2 W	-	22,5 kΩ	
R 9	-	1/3 W	-	2,78 kΩ	
R 10	-	1/2 W	-	24,21 kΩ	
R 11	-	1/3 W	-	816,4 Ω	
R 12	-	1/2 W	-	24,8 kΩ	
R 13	-	1/3 W	-	252,2 Ω	
R 14	-	1/2 W	-	24,92 kΩ	
R 15	-	1/3 W	-	54,28 Ω	
R 16	-	-	-	25,05 Ω	
R 152	Wire	5,5 W	10%	220 Ω	RX 0312
R 500	Carbon	1/3 W	1%	6 kΩ	

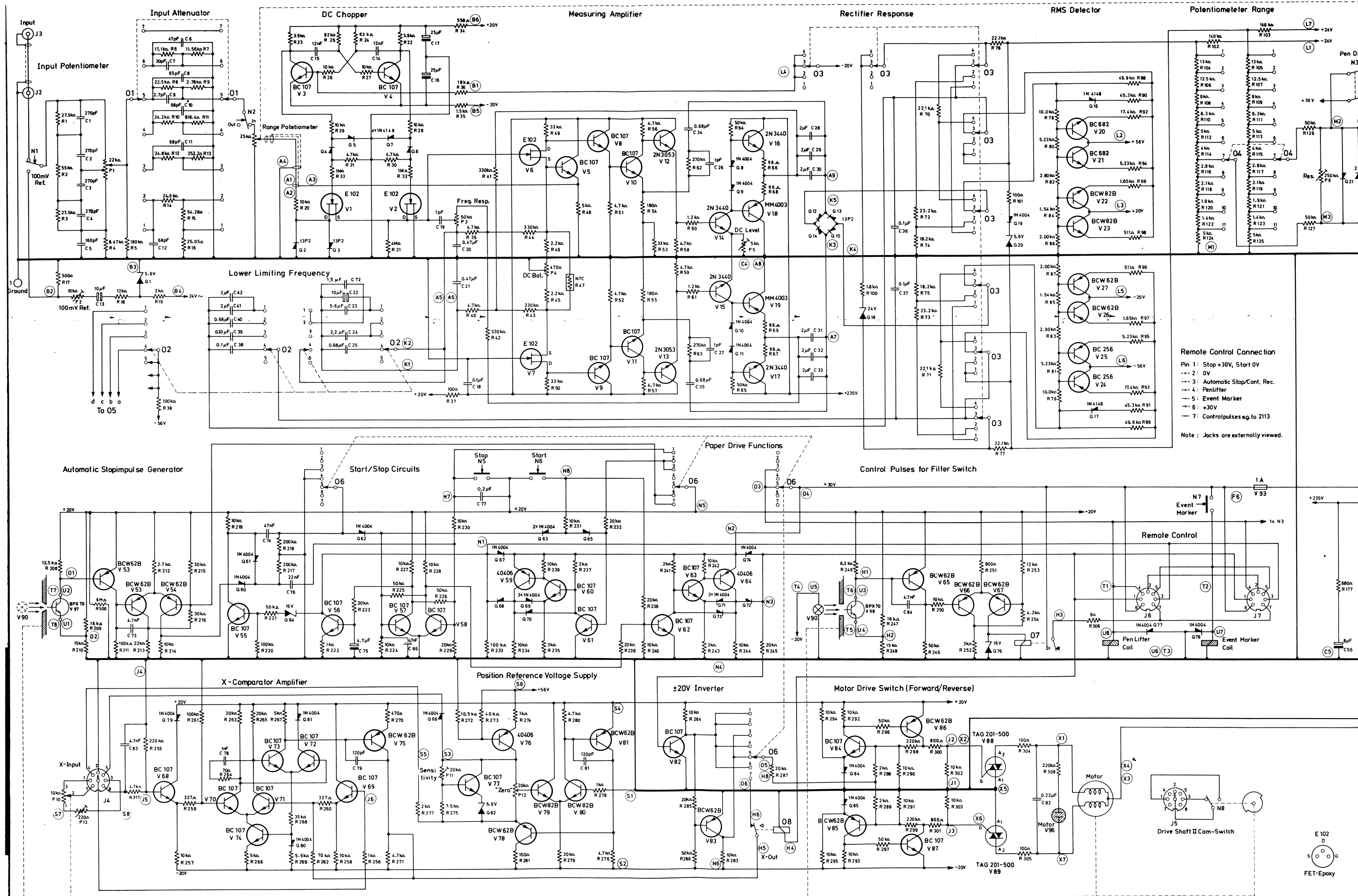
V 91	Neon Lamp	VS 0013
V 92	Panel Lamp	VS 8024
V 93,94	Fuse 1 A	VF 0008
V 96	Neon Lamp	VS 0013

Z 2	50 dB Pontentiometer	ZR 0005
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Power Cord	AN 0010
Center Tap f. Polar Paper	DB 1457
Bakelite foot f. cabinet	DF 7026
Side Cover	DZ 9051
Nylon gear wheel 22-22 f. 50 Hz	DG 0233
Nylon gear wheel 20 f. 60 Hz	DG 0232
Nylon gear wheel 24 f. 60 Hz	DG 0234
Event marker stylus	DH 2003
Recording stylus	DH 2003
Recording pen	DH 2001
Paper cutter	GU 0861
BNC Socket	JJ 0130
Socket, 7-pin DIN Remote Control	JJ 0709
Socket, 8-pin DIN Cam-Switch	JJ 0802
Socket, 8-pin DIN X-Recording	JJ 0802
Socket, Panel lamp	JO 0012
Socket for Lamp	JO 0030
Plug, Coaxial Input	JP 0101
Plug, 7-pin DIN	JP 0703
Plug, 8-pin DIN	JP 0802
Cam disc, short pulse	OD 0060
Cam disc, 90°	OD 0061
Inking Kit	QI 0002
Knob, 31,5 mm	SN 3207
Retaining ring for knob	DB 0850
M4 Allen screw for do.	YQ 2083
2 mm Allen key for above	QA 0043
Knob, gear shift	SN 0827
Power transformer	TN 0030
Paper guide	UA 2001
Writing system, complete	UA 2002
Gear box, complete with motor	UG 0087
Motor	UM 0020
Solenoid for Pen Lift/Even Marker	UM 0024
Friction clutch	UC 0094
Magnetic drive system	UM 0801
Slider for Potentiometer	UA 0164
Spring for Slider	DL 3037
Elapsed Time Meter	VU 9008
Fuse, slow 1 A	VF 0013
Fuse, slow 630 mA	VF 0032
Stand-off	XL 0147
Photodiode, complete	XZ 0033

Printed Circuits Board:

XC 0115 with components	ZA 0004
XC 0833 with components	ZA 0005
XC 0529 with components	ZE 0100
XC 0734 with components	ZG 0069
XC 0735 with components	ZH 0083
XC 0834 with components	ZH 0084
XC 0523 with components	ZL 0034
XC 1223 with components	XC 0028
XC 1224 with components	XZ 0029



E 102
D
S
FET-Epoxy

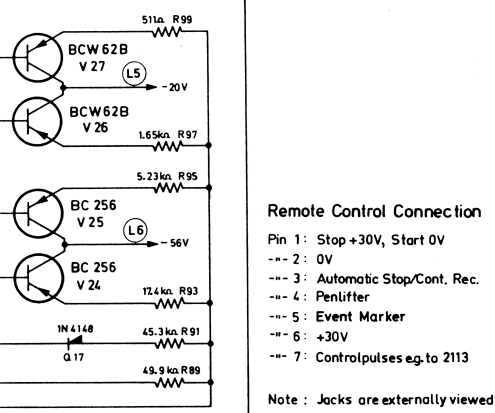
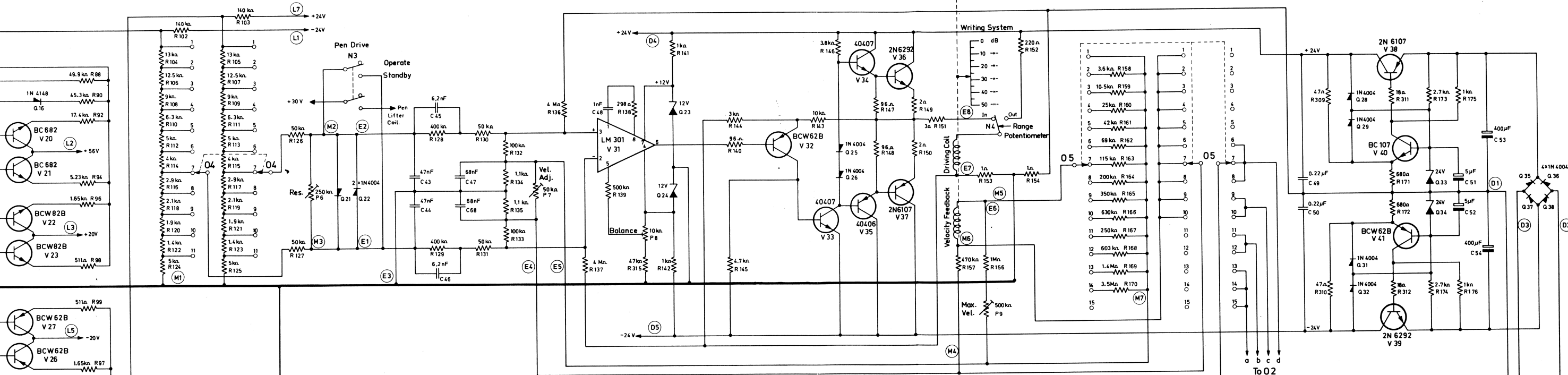
S Detector

Potentiometer Range

Power Amplifier

Writing Speed

Power Supply



01: Input Attenuator

- 1: 60 dB
- 2: 50 --
- 3: 40 --
- 4: 30 --
- 5: 20 --
- 6: 10 --
- 7: 0 --

02: Lower Limiting Frequency

- 1: 2 Hz
- 2: 10 --
- 3: 20 --
- 4: 50 --
- 5: 200 --

03: Rectifier Response

- 1: DC
- 2: Average
- 3: RMS
- 4: Peak

04: Potentiometer Range

- 1: 8 dB
- 2: 10 --
- 3: 12 --
- 4: 16 --
- 5: 20 --
- 6: 25 --
- 7: 32 --
- 8: 40 --
- 9: 50 --
- 10: 63 --
- 11: 80 --

"Decrease WS
or Increase LLF"

05: Writing Speed

	50mm Paper	100mm Paper
1:	2 mm/sec.	4 mm/sec
2:	4 --	8 --
3:	8 --	16 --
4:	16 --	31.5 --
5:	25 --	50 --
6:	40 --	80 --
7:	63 --	125 --
8:	100 --	200 --
9:	160 --	315 --
10:	250 --	500 --
11:	400 --	800 --
12:	500 --	1000 --
13:	630 --	1250 --
14:	800 --	1600 --
15:	1000 --	2000 --

06: Paper Drive Functions

- 1: Stop
- 2: Continuous Recording, forward
- 3: Continuous Recording, reverse
- 4: Automatic Stop, forward
- 5: Automatic Stop, reverse
- 6: Polar Recording
- 7: X-Recording

